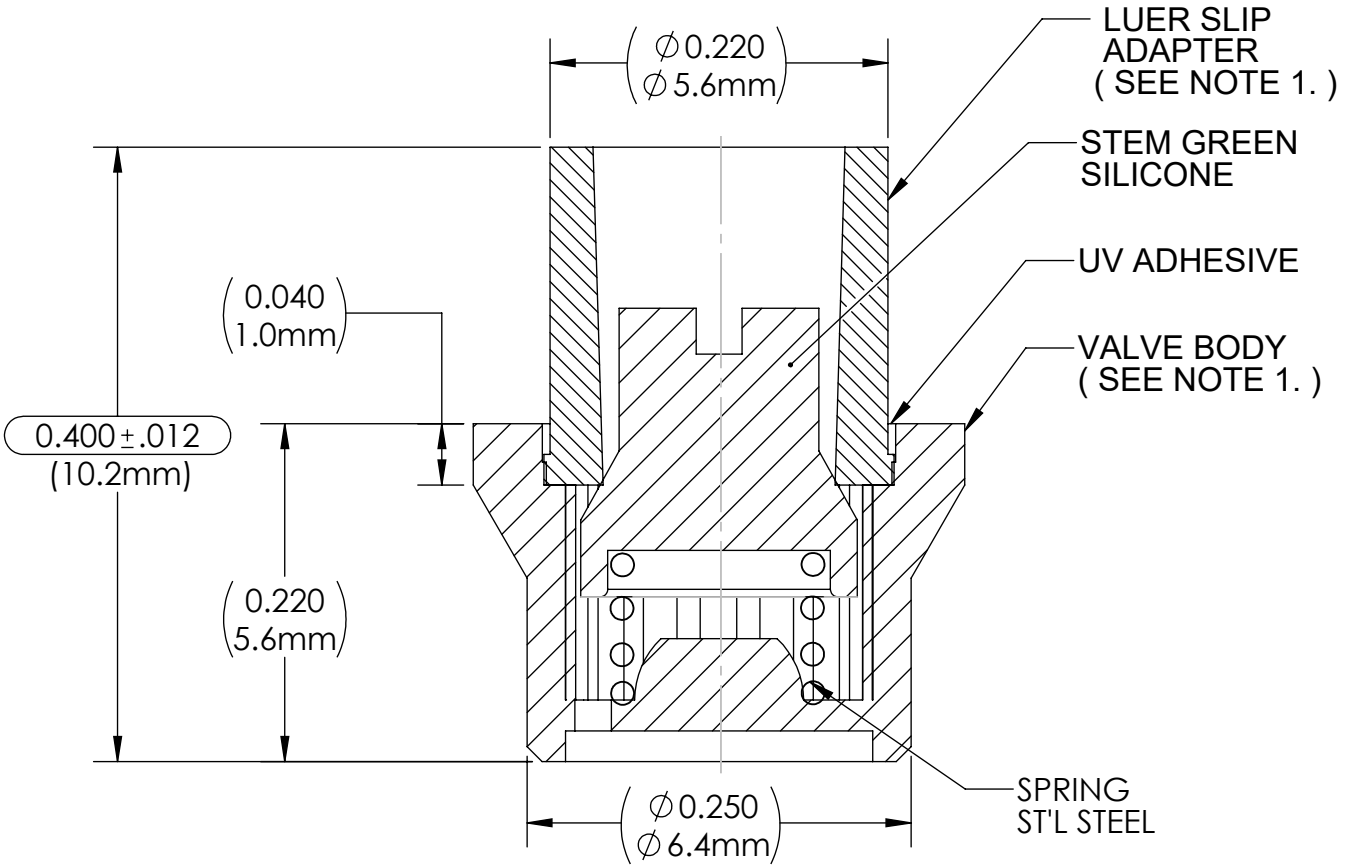


DRAWING NO. CV2460021	REV K	Customer Drawing	REVISION HISTORY		
			REV	DESCRIPTION (ECO)	DATE APPROVED
			J	REMOVED DRAFT ON RIB ON VALVE BODY, ECO 12051	02/10/23 SR
			K	UPDATED STEM MATERIAL FROM CLS2600HR SILICONE TO LR300360800 SILICONE, ECO 13219	03/18/26 JS



NOTES:

- 1. MATERIAL: CLEAR GAMMA GRADE, POLYCARBONATE.
- 2. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
- 3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- 4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.
- 5. LUER COMPATIBLE WITH ISO594-1, AND ISO 80369-7.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)
GATE VESTIGE: 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH N/A		TITLE CATHETER VALVE		
	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION 	SIZE A	DRAWING NO. CV2460021	REV K
			SCALE 4:1	DO NOT SCALE DRAWING	SHEET 1 OF 2



BILL OF MATERIAL

SLIP LUER ADAPTER: CLEAR MAKROLON Rx1805451118 CLASS IV GAMMA GRADE.
STEM: SILICONE NATURAL LR300360800 W/ GREEN COLORANT K71035
VALVE BODY: CLEAR MAKROLON Rx1805451118 CLASS IV GAMMA GRADE.
SPRING: STAINLESS STEEL

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	M.S	DATE	12/6/99
APPROVED BY	J.W.	DATE	12-06-99
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: $\pm 1^{\circ}$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		THIRD ANGLE PROJECTION 	

HR [®] Halkey-Roberts [®]			
TITLE CATHETER VALVE			
SIZE A	DRAWING NO. CV2460021	REV K	
SCALE 4:1	DO NOT SCALE DRAWING		SHEET 2 OF 2